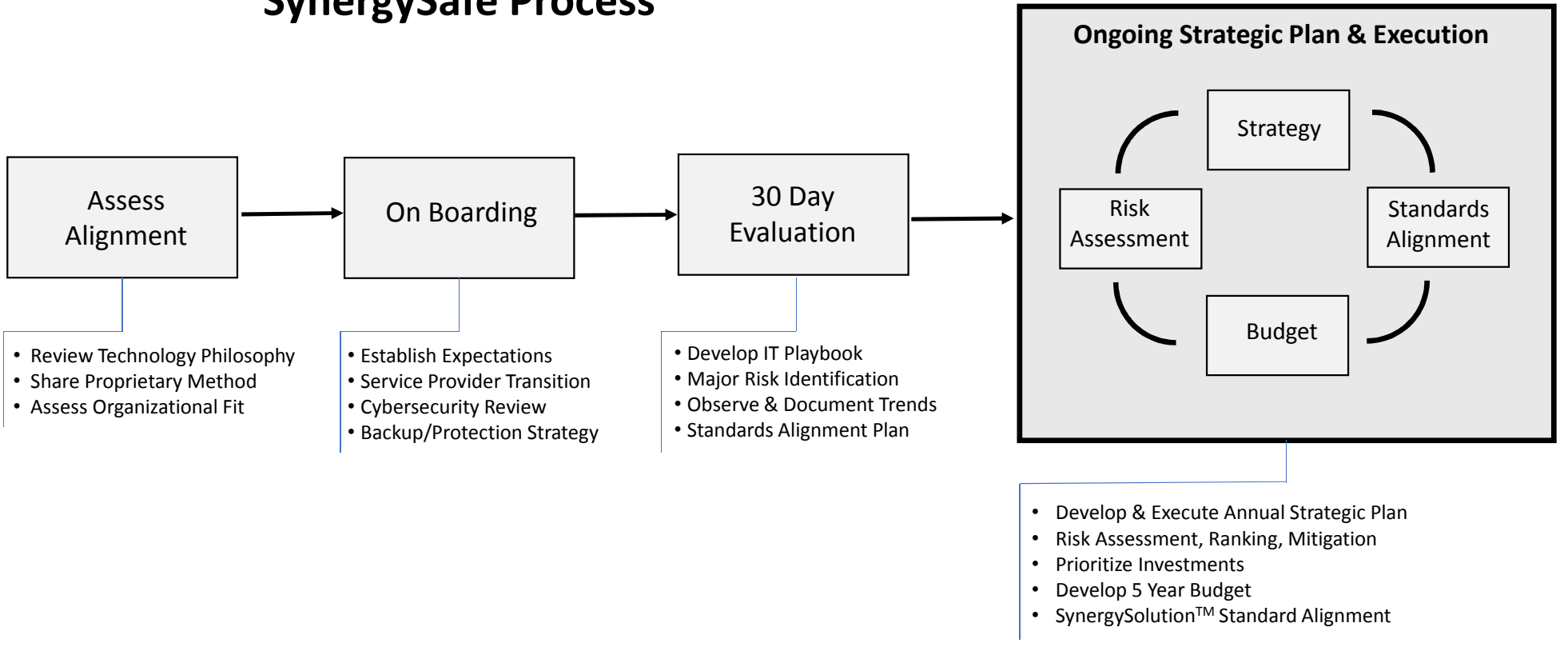SynergySafe Process